



PRODUCT SPECIFICATION

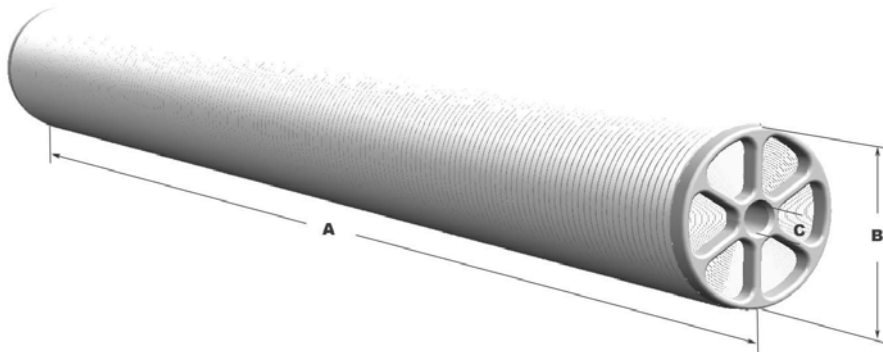
4" ACM RO Turboclean Element

Model	Permeate flow GPD (m3/day)*	Average Salt Rejection (%)	Minimum Salt Rejection (%)
4040-M2E6U5	2,400 (9.0)	99.50	98.50

Performance is based on the following test conditions: 2,000.0 ppm NaCl, 225.0 psi, 25°C, 15% recovery, pH 8.0, 30 minutes operation.

OPERATIONAL AND DESIGN DATA

Membrane Type.....	ACM Fully Aromatic Polyamide Advanced Composite Membrane
Configuration.....	Spiral Wound, Turboclean Shell
Active Membrane Area.....	85 ft ² (7.9 m ²)
Recommended Applied Pressure.....	100 - 300 psi (7 - 21 bar)
Maximum Applied Pressure.....	600 psi (41 bar)
Recommended Operating Temperature.....	35 - 113°F (2 - 45°C)
Feedwater pH Range.....	2 - 11 continuous
Chlorine Tolerance.....	<0.1 ppm
Maximum Feed Flow.....	20 GPM (4.5 m3/hr)
Minimum Brine Flow/Permeate Flow Ratio....	5:1
Maximum SDI (15 minutes)	5.0
Maximum Turbidity.....	1 NTU
Application.....	Beverage Water Make Up



Element Weight : 15 (7)
 Length (A) : 40.0 (1,016) Diameter (B) : 4.0 (101) Permeate Tube (C) : 0.62 (15.9)
 Units in pounds and inches, units in paranthesis in kilograms and millimetres.
 Mechanical Configuration: Desal/DuPont Style Core Tube
 Feed Spacer: 0.031" thick diamond spacer

* Permeate flow is clean water flux at standard conditions above. Not applicable for all feedwater conditions. Individual element's permeate flow may vary +/- 15%.



Engineered Membrane
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